

STEAM ENGINE

CROSS REFERENCE TO RELATED APPLICATION

This application is based upon, claims the benefit of
5 priority of, and incorporates by reference, the contents of
Japanese Patent Application No. 2002-245165 filed August 26,
2002.

BACKGROUND OF THE INVENTION

10 1. Field of the Invention

The present invention relates to a steam engine that
converts thermal energy into mechanical energy.

2. Description of the Related Art

A heat power plant and the like utilize a steam engine
15 based upon a Rankine cycle in which a generated superheated
steam is isentropically expanded in a steam turbine to extract
mechanical energy. Then, the steam expanded in the steam
turbine is cooled and condensed. Condensed liquid is
isentropically compressed and heated for vaporization, to
20 regenerate the superheated steam.

In the above steam engine, the degree of superheat of the
steam increases before expansion for the purpose of preventing
part of the steam from liquefying due to a decrease in dryness
of the working fluid in the steam turbine when the steam is
25 isentropically expanded therein. However, as shown in a T-s
diagram (temperature-entropy diagram) of Fig. 12, it is
difficult to perfectly prevent the emergence of water droplets

in the steam turbine.

In a converting process of expansion energy of the steam turbine and the like into mechanical energy, the emergence of the water droplets induces corrosion and abrasion in a part that receives steam pressure, such as a turbine blade, a piston, and the like. Accordingly, in the steam engine (a motive power plant) using the Rankine cycle, the steam must be generally expanded in such a manner that the dryness does not decrease to 90% or less. Therefore, it is difficult to increase the mechanical energy taken out of the thermal energy, that is, to efficiently convert the energy.

SUMMARY OF THE INVENTION

Considering the foregoing problem, an object of the present invention is to provide a new steam engine which can solve the problem of corrosion, abrasion, and the like in parts receiving steam pressure.

To achieve the foregoing object, the present invention according to a first aspect is a steam engine for converting thermal energy into mechanical energy at an output portion. The steam engine is constructed of a fluid container (11) for flowably containing fluid, a heater (12) for heating the fluid contained in the fluid container (11), and a cooler (13) for cooling steam vaporized by being heated by the heater (12). The cooler (13) is disposed below the heater (12) in the direction of gravity's acceleration. Expansion pressure of the

steam displaces flowing liquid to output the mechanical energy.
The cooler (13) cools and liquefies the steam to displace the
fluid contained in the fluid container (11) with self-excited
vibration.

5 Accordingly, since the liquid component of the fluid
functions as a liquid piston which directly receives the
expansion pressure of the steam, it is possible in principle to
prevent the occurrence of corrosion, abrasion, and the like in
parts receiving steam pressure. Since the liquid component of
10 the fluid, namely the liquid piston, receives the expansion
pressure of the steam, it is unnecessary to employ means to
increase the degree of superheat of the steam in advance for
the purpose of preventing the occurrence of droplets due to a
decrease in the degree of superheat when the steam expands.
15 Accordingly, it is possible to increase energy conversion as
high as the efficiency of a Carnot cycle.

The present aspect of the invention makes it possible to
increase the energy conversion efficiency as high as Carnot
cycle without generating superheated steam, and does not
20 contradict the generation of the superheated steam.

According to a second aspect of the invention, the steam
engine has an exciting means (15) which is disposed on a heater
(12) side. The exciting means (15) applies a periodical
exciting force to the fluid contained in the fluid container
25 (11). Thus, it is possible to efficiently take out the
mechanical energy as output, with the use of resonance of the
fluid.

According to a third aspect of the invention, the exciting force is a reaction force of compressed gas charged in a gastight enclosure, and the exciting means (15) applies the exciting force to the fluid contained in the fluid container (11).

According to a fourth aspect of the invention, the exciting means (15) applies force to the fluid contained in the fluid container (11) in a cycle out of phase with a cycle of the self-exciting vibration generated in the fluid container (11).

Thus, since time for heat exchange between the heater (12) or cooler (13) and the fluid is extended, an amount of heat exchange between the heater (12) or cooler (13) and the fluid increases. Therefore, it is possible to increase the operational efficiency, that is, the energy conversion efficiency of the steam engine.

According to a fifth aspect of the invention, the exciting means (15) applies force to the fluid contained in the fluid container (11) in a cycle one-quarter cycle out of phase with a cycle of the self-exciting vibration generated in the fluid container (11).

According to a sixth aspect of the invention, the exciting means has a first gas chamber (15) for containing a gas for directly applying the exciting force to the fluid contained in the fluid container (11) and a second gas chamber (15a) coupled to the first gas chamber (15) via throttle means (15b) for generating a predetermined flowing resistance. Thus,

since the time for heat exchange between the heater (12) or cooler (13) and the fluid is extended, an amount of heat exchange between the heater (12) or cooler (13) and the fluid increases. Therefore, it is possible to increase the operational efficiency (energy conversion efficiency) of the steam engine.

According to a seventh aspect of the invention, a regenerator (16) is provided between the heater (12) and the cooler (13). The regenerator (16) exchanges heat in the fluid contained in the fluid container (11). Of the thermal energy supplied to the fluid by the heater (12), only the energy of steam pressure, namely the energy of the expansion pressure is taken out as the mechanical energy. The thermal energy absorbed from the fluid by the cooler (13) cannot be taken out as the mechanical energy.

In the present invention, on the contrary, since the regenerator (16) for exchanging heat in the fluid is disposed between the heater (12) and the cooler (13), the vaporized fluid expands and flows from the heater (12) to the cooler (13) while supplying heat to the regenerator (16). The fluid cooled by the cooler (13), on the other hand, flows from the cooler (13) to the heater (12) in expansion while being heated by the regenerator (16), the heat source of which is heat supplied to the regenerator (16).

Accordingly, in this invention, the heat energy is reused for heating, though it has been released as waste heat by the cooler (13) into the atmosphere. An amount of heat energy

charged into the steam engine is reduced, so that it is possible to increase the operational efficiency (energy conversion efficiency) of the steam engine.

According to an eighth aspect of the invention, the fluid
5 container (11) is formed approximately in the shape of a U so that a bent pipe (11a) is positioned in the lowermost part thereof. The liquid is displaced back and forth in the bent pipe (11a) with self-excited vibration.

According to a ninth aspect of the invention, the fluid
10 container (11) is formed in a double cylindrical shape so as to have an outer cylinder (11d) and an inner cylinder (11e) coupled to each other in the lower portions thereof. The fluid is displaced back and forth in a coupling tube (11f) for coupling the outer cylinder (11d) and the inner cylinder (11e)
15 with self-excited vibration. Thus, it is possible to miniaturize the fluid container (11).

According to a tenth aspect, the present invention is a steam engine for converting thermal energy into mechanical energy. The steam engine has a fluid container (11) forming a
20 ring-shaped fluid path, a heater (12) for heating fluid contained in the fluid container (11), a cooler (13) disposed above the heater (12) to cool steam vaporized by being heated by the heater (12), and an output portion (14, 14a, 14b) provided in the fluid container (11). The output portion (14,
25 14a, 14b) outputs displacement of self-excited vibration generated in liquid contained in the fluid container (11) as the mechanical energy.

The boiled and vaporized steam, by being superheated by the heater (12), flows upward with expansion and then is condensed and liquefied by being cooled by the cooler (13). Accordingly, the fluid repeating the expansion and contraction in the fluid container (11) is microscopically displaced with self-excited vibration. While the steam cooled by the cooler (13) liquefies, the steam continuously flows from the heater (12) to the cooler (13). Therefore, in the whole working fluid, namely macroscopically observing the working fluid, the fluid circulates through the fluid container (11) in such a manner as to flow from the heater (12) to the cooler (13).

As described above, in the present aspects of the invention, it is possible in principle to prevent the occurrence of corrosion, abrasion, and the like in the part receiving steam pressure, because the liquid component of the fluid functions as the liquid piston that directly receives the expansion pressure of the steam. Since the liquid component of the fluid, namely the liquid piston, receives the expansion pressure of the steam, it is unnecessary to employ means to increase the degree of superheat of the steam in advance for the purpose of preventing the occurrence of droplets due to a decrease in the degree of superheat when the steam expands. Accordingly, it is possible to increase the efficiency of energy conversion as high as a Carnot cycle.

According to an eleventh aspect of the invention, the steam engine further has a flow rate control means (17) for periodically varying the flow rate of the fluid circulating

through the fluid container (11).

Thus, time for heat exchange between the heater (12) or cooler (13) and the fluid extends, so that an amount of heat exchange between the heater (12) or cooler (13) and the fluid increases. Therefore, it is possible to increase the operational efficiency, that is, the energy conversion efficiency of the steam engine.

According to a twelfth aspect of the invention, the fluid container (11) formed in a double cylindrical shape has an outer cylinder (11d) and an inner cylinder (11e) coupled to each other in the upper and lower portions thereof. Therefore, it is possible to miniaturize the fluid container (11).

The parenthesized numerals accompanying the foregoing individual means correspond with those of the detailed description to be described later. Further areas of applicability of the present invention will become apparent from the detailed description provided hereinafter. It should be understood that the detailed description and specific examples, while indicating the preferred embodiment of the invention, are intended for purposes of illustration only and are not intended to limit the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become more fully understood from the detailed description and the accompanying drawings, wherein:

Fig. 1 is a schematic and partial cross-sectional view of

a generator set according to a first embodiment of the present invention;

Fig. 2 is a schematic view of a steam engine according to the first embodiment of the present invention;

5 Fig. 3 is an explanatory view explaining the operation of the steam engine according to the first embodiment of the present invention;

Fig. 4 is a schematic view of a steam engine according to a second embodiment of the present invention;

10 Fig. 5 is a schematic view of a steam engine according to a third embodiment of the present invention;

Fig. 6A is a schematic view of a generator set according to a fourth embodiment of the present invention;

15 Fig. 6B is a cross-sectional view taken along the line VIB-VIB in Fig. 6A;

Fig. 7 is a schematic and partial cross-sectional view of a generator set according to a fifth embodiment of the present invention;

20 Fig. 8 is a schematic view of a steam engine according to a sixth embodiment of the present invention;

Fig. 9 is a schematic view of a steam engine according to a seventh embodiment of the present invention;

Fig. 10 is a schematic view of a steam engine according to an eighth embodiment of the present invention;

25 Fig. 11 is a schematic view of a steam engine according to a ninth embodiment of the present invention; and

Fig. 12 is a temperature-entropy diagram of a prior art

engine.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The following description of the preferred embodiments is
5 merely exemplary in nature and is in no way intended to limit
the invention, its application, or uses.

(First Embodiment)

In a first embodiment of the present invention, a steam
engine is applied to a linear motor for displacing a mover 2 in
10 a generator 1, with vibration. Fig. 1 is a schematic view of a
generator set which comprises a steam engine 10 and a generator
1, and Fig. 2 is a schematic view of the steam engine 10 alone.
The generator 1 according to the present invention is a linear
vibration actuator which generates electromotive force by
15 displacing the mover 2, having a buried permanent magnet, with
vibration. The steam engine 10 has a fluid container 11 in
which freely flowing working fluid is contained, a heater 12
for heating the fluid in the fluid container 11, a cooler 13
for cooling steam which is heated and vaporized by the heater
20 12, and the like.

It is preferable that the fluid container 11 be made of a
heat insulation material, except for parts opposed to the
heater 12 and the cooler 13. As the working fluid is water in
this embodiment, the fluid container 11 is made of a stainless
25 material. The parts of the fluid container 11, as opposed to
the heater 12 and the cooler 13, are made of copper or aluminum
which have a higher thermal conductivity than stainless.

The fluid container 11 is an approximately U-shaped pipe pressure container having a bent, bottom pipe 11a, and first and second vertical pipes 11b and 11c. The first vertical pipe 11b is connected to one end of the bent, bottom pipe 11a in a horizontal direction (a right side of the drawing). The first vertical pipe 11b is provided with the heater 12 and the cooler 13 in such a manner that the heater 12 is positioned above the cooler 13.

A cylinder portion 14a is provided in an upper end of the second vertical pipe 11c, which is connected to the other end of the bent pipe 11a in the horizontal direction (a left side of the drawing). A piston 14, which is displaced in accordance with pressure from the working fluid, is slidably fitted into the cylinder portion 14a.

The piston 14, as shown in Fig. 1, is coupled to one end of a shaft 2a of the mover 2. A spring 3, as an elastic member for generating elastic force to bias the mover 2 toward the piston 14, is provided on the other end of the shaft 2a, opposite to the piston 14, and beyond the mover 2.

A gas chamber 15, as a gastight enclosure for containing inert gas that does not react with the working fluid such as nitrogen, helium, and the like, is provided in the fluid container 11, near and normally above the heater 12. The compression reaction force of gas charged into the gas chamber 15 applies periodical exciting force (elastic force) to the fluid contained in the fluid container 11. In other words, in this embodiment, the gas chamber 15 functions as an exciting

means that applies the periodical exciting force to the fluid contained in the fluid container 11.

The principles and characteristics of the steam engine 10 according to the present embodiment will now be described.

5 Fig. 3 is an explanatory view showing the principles of the steam engine 10. The steam of the working fluid, heated and vaporized by the heater 12, depresses a fluid level of the first vertical pipe 11b with its expansion pressure. Then, the liquid component of the working fluid, flowing from the first
10 vertical pipe 11b into the second vertical pipe 11c, applies pressure to the piston 14 in the pushing, that is, the upward direction thereof. Accordingly, since the piston 14 is displaced against the elastic force of the spring 3 and magnetic force applied to the mover 2, mechanical energy is
15 output from the steam engine 10 to the generator 1.

At this time, in this embodiment, since the liquid component of the working fluid functions as a liquid piston which directly receives the expansion pressure of the steam, it is possible in principle to prevent the occurrence of
20 corrosion, abrasion, and the like in a part receiving steam pressure.

The liquid component of the working fluid that directly receives the expansion pressure of the steam, as described above, includes a case, for example, where the steam pressure
25 is applied to the liquid piston which is partitioned from the steam component of the working fluid with a membrane.

Since the liquid component of the working fluid, namely a

liquid piston, receives the expansion pressure of the steam, it is unnecessary to employ means to increase the degree of superheat of the steam in advance, for the purpose of preventing the occurrence of droplets due to decrease in the degree of superheat when the steam expands. Accordingly, it is possible to increase energy conversion efficiency as high as a Carnot cycle.

In this embodiment, since the steam component of the working fluid is not partitioned from the liquid piston with the membrane, the generated steam is not superheated steam but saturated steam, as long as the whole working fluid in the fluid container 11 is not vaporized. When the steam generated by the heater 12 reaches the cooler 13 by expansion, the steam cooled by the cooler 13 is condensed and liquefied. Then, a force depressing the fluid level in the first vertical pipe 11b (the expansion pressure) vanishes, so that the fluid level in the first vertical pipe 11b rises.

Thus, the working fluid in the fluid container 11 outputs mechanical energy to the outside, that is to the generator 1 in this embodiment, by flowing back and forth in the bent pipe 11a with self-excited vibration. In this first embodiment, the natural frequency, namely the number of self-excited vibrations of the liquid piston, of a vibration system composed of a gas spring formed by the gas chamber 15 and the liquid piston is suitably set for operating the generator 1. Therefore, a generator set efficiently operates.

(Second Embodiment)

In a second embodiment, as shown in Fig. 4, a regenerator 16 for exchanging heat in the working fluid is provided between the heater 12 and the cooler 13. It is preferable that the regenerator 16 have a predetermined heat capacity and a high heat transfer rate to the working fluid. In the regenerator 16, it is also preferable that thermal conductivity in the orthogonal direction of the vibration direction of the working fluid be higher than that in the vibration direction thereof. In this embodiment, the regenerator 16 is made of meshed metal laminated in the vibration direction of the working fluid, metal balls stuffed in the fluid container 11, or honeycomb metal members laminated in the vibration direction of the working fluid, and the like.

The effect of this embodiment will be hereinafter described. Of the thermal energy supplied to the working fluid by the heater 12, only the energy of steam pressure (evaporating pressure), namely the energy of expansion pressure, is taken out as the mechanical energy. The thermal energy absorbed from the working fluid by the cooler 13 cannot be taken out as the mechanical energy. In the first embodiment, the thermal energy absorbed from the working fluid in the cooler 13 is released into the atmosphere as waste heat.

In this embodiment, to the contrary, since the regenerator 16 for exchanging heat in the working fluid is disposed between the heater 12 and the cooler 13, the vaporized working fluid expands and flows from the heater 12 to the cooler 13 while supplying heat to the regenerator 16. The

working fluid cooled by the cooler 13, on the other hand, flows from the cooler 13 to the heater 12 in expansion while being heated by the regenerator 16, the heat source of which is heat supplied to the regenerator 16.

5 Accordingly, the heat energy is reused for heating in this embodiment, though it has been released by the cooler 13 into the atmosphere as the waste heat in the first embodiment. An amount of heat energy charged into the steam engine 10 is reduced compared to that of the first embodiment, so that it is possible to increase the operational efficiency, that is, the
10 energy conversion efficiency of the steam engine 10.

(Third Embodiment)

In a third embodiment, the cycle of an exciting force applied by the gas chamber 15 to the working fluid is out of
15 phase with the cycle of a self-exciting vibration generated in the fluid container 11. To be more specific, as shown in Fig. 5, an inert gas chamber 15 (hereinafter called "first gas chamber 15") for directly applying the exciting force to the working fluid in the fluid container 11 and a second gas
20 chamber 15a are coupled to each other via a throttle means such as an orifice 15b, a capillary tube or the like which generates a predetermined flowing resistance.

In this embodiment, the volume of the second gas chamber 15a is higher than that of the first gas chamber 15, so that
25 the pressure fluctuation of the second gas chamber 15a is sufficiently small at the orifice 15b as compared with the average pressure. The cycle of the exciting force applied by

the first gas chamber 15 to the working fluid is approximately one-quarter cycle out of phase with the cycle of the self-excited vibration generated in the fluid container 11.

The effect of this embodiment will be hereinafter described. In this embodiment, the cycle of the exciting force applied by the gas chamber 15 to the working fluid is out of the cycle of the self-excited vibration generated in the fluid container 11. The time for heat exchange between the heater 12 or cooler 13 and the working fluid becomes long when compared with the foregoing embodiments. Accordingly, since an amount of heat exchange between the heater 12 or the cooler 13 and the working fluid increases, the operational efficiency, that is, the energy conversion efficiency of the steam engine 10 increases.

This embodiment is applied to the first embodiment (refer to Fig. 2) in Fig. 5, but this embodiment is also applicable to the second embodiment (refer to the fourth embodiment).
(Fourth Embodiment)

In the foregoing embodiments, the fluid container 11 takes the shape of approximately a "U." In this embodiment, however, as shown in Figs. 6A and 6B, the fluid container 11 comprises a double cylinder, namely an outer cylinder 11d and an inner cylinder 11e coupled in the lower portion. The working fluid flows back and forth in a coupling tube 11f between the outer cylinder 11d and the inner cylinder 11e by self-excited vibration.

If the working fluid inside the inner cylinder 11e

exchanges heat with the working fluid between the inner cylinder 11e and the outer cylinder 11d, an amount of output mechanical energy decreases due to a decrease in an amount of expansion. Thus, it is preferable to take a measure, such as
5 to make the inner cylinder 11c of a material with low thermal conductivity such as stainless, titanium or the like, to make the inner cylinder 11e of a double pipe the inside of which is evacuated, or the like.

(Fifth Embodiment)

10 In the foregoing embodiments, the whole working fluid self-excitedly vibrates. In a fifth embodiment, the working fluid microscopically and self-excitedly vibrates by being boiled and cooled, and the displacement of self-excited vibration of the working fluid is output as the mechanical
15 energy.

To be more specific, as shown in Fig. 7, the fluid container 11 takes the shape of a ring to form a ring-shaped fluid path. The cooler 13, for cooling the vaporized steam heated by the heater 12, is disposed above the heater 12.

20 In Fig. 7, the piston 14, as an output portion for outputting the displacement of self-excited vibration as the mechanical energy, is provided above the fluid container 11. However, the position of the piston 14, namely the output portion, is changeable to anywhere, except for between the
25 heater 12 and the cooler 13. The effect of this embodiment will be hereinafter described.

The boiled and vaporized steam, by being superheated by

the heater 12, flows upward with expansion and is then condensed and liquefied by being cooled by the cooler 13. In the fluid container 11, the working fluid repeating the expansion and contraction is microscopically displaced with self-excited vibration.

While the steam cooled by the cooler 13 liquefies, the steam continuously flows from the heater 12 to the cooler 13. Therefore, in the whole working fluid, namely macroscopically observing the working fluid, the working fluid circulates through the fluid container 11 in one direction in such a manner as to flow from the heater 12 to the cooler 13.

As described above, it is possible in principle to prevent the occurrence of corrosion, abrasion, and the like in the part receiving steam pressure in this embodiment too, because the liquid component of the working fluid functions as the liquid piston directly receiving the expansion pressure of the steam.

Since the liquid component of the working fluid, namely the liquid piston, receives the expansion pressure of the steam, it is unnecessary to employ means to increase the degree of superheat of the steam in advance for the purpose of preventing the occurrence of droplets due to decrease in the degree of superheat when the steam expands. Accordingly, it is possible to increase energy conversion efficiency as high as a Carnot cycle.

In this embodiment, since the working fluid circulates through the fluid container 11, the generated steam is not

superheated steam but saturated steam, as long as the whole working fluid in the fluid container 11 is not vaporized.

(Sixth Embodiment)

Macroscopically observing, in the steam engine 10 of the fifth embodiment shown in Fig. 7, the working fluid circulates through the fluid container 11 in one direction at a constant flow rate. In a sixth embodiment, as shown in Fig. 8, a valve 17 as a flow rate control means for periodically varying the macroscopic flow rate of the working fluid circulating through the fluid container 11 is provided in the fluid container 11. The effect of this embodiment will be hereinafter described.

When the working fluid circulates through the fluid container 11 at approximately a constant flow rate, it is difficult to extend time for heat exchange between the heater 12 or the cooler 13 and the working fluid. On account of this, if the macroscopic flow rate of the working fluid circulating through the fluid container 11 is periodically varied (including the flow rate of zero (0)), an amount of heat exchange between the heater 12 or the cooler 13 and the working fluid increases, so that it is possible to increase the operational efficiency, that is, the energy conversion efficiency of the steam engine 10.

(Seventh Embodiment)

The pipe-shaped fluid container 11 takes the shape of a ring in the fifth and sixth embodiments. In a seventh embodiment, as shown in Fig. 9, the fluid container 11 takes the shape of a double cylinder, which comprises an outer

cylinder 11d and an inner cylinder 11e coupled in the upper and lower ends to form a ring-shaped fluid path.

If the working fluid in the inner cylinder 11e exchanges heat with the working fluid between the inner cylinder 11e and the outer cylinder 11d, an amount of output mechanical energy decreases due to a decrease in an amount of expansion. Thus, it is preferable to take a measure such as to make the inner cylinder 11e of a material with a low thermal conductivity such as stainless, titanium or the like, to make the inner cylinder 11e of a double tube, the inside of which is evacuated, or the like.

(Eighth Embodiment)

In the foregoing embodiments, when the piston 14 protrudes with part of the expansion energy of the steam generated by the steam engine 10, the spring 3 in the generator 1 returns the piston 14 to its original position. In an eighth embodiment, however, as shown in Fig. 10, a flywheel 3a returns the piston 14 to its original position when the piston 14 protrudes with part of the expansion energy of the steam generated in the steam engine 10.

In Fig. 10, this embodiment is applied to the first embodiment, but this embodiment is not limited to this. This embodiment is applicable to the other embodiments.

(Ninth Embodiment)

In the foregoing embodiments, the output portion for outputting the displacement of excited vibration as the mechanical energy is composed of the piston 14, the cylinder

portion 14a, and the like. In a ninth embodiment, as shown in Fig. 11, the output portion is composed of a membrane 14b which is displaced in accordance with pressure in the fluid container 11.

5 In Fig. 11, the membrane 14b is an accordion-shaped bellows, but this embodiment is not limited to this. The membrane 14b may be a simple film-shaped diaphragm. In Fig. 11, this embodiment is applied to the eighth embodiment, but is not limited to it. This embodiment is applicable to the other
10 embodiments.

(Other Embodiments)

In the foregoing embodiments, the exciting means comprises the gas spring which is achieved by charging gas into the gas chamber 15, but the present invention is not limited to
15 this. The exciting means may comprise elastic means having elasticity such as a coiled spring and the like.

In the foregoing embodiments, the present invention is applied to a driving unit of the generator set, but the application of the present invention is not limited to this.
20 The present invention is applicable to another driving unit too.

In the first to fifth embodiments, the heater 12 and the cooler 13 are aligned in the vertical direction, but the arrangement thereof is not limited to this. The arrangement of
25 the heater 12, the cooler 13, and the output portion (piston 14) is changeable as long as the heater 12, the cooler 13, and the output portion (piston 14) are arranged in this order in

the vibration direction of the working fluid, and the generated steam does not reach the output portion (piston 14). The heater 12 and the cooler 13, for example, may be aligned in a horizontal direction or diagonal direction, and the output
5 portion (piston 14) may be arranged below the heater 12 and the cooler 13.

In the first to fifth embodiments, the gas chamber 15 is provided as the exciting means, but the embodiments are not limited to this. The exciting means may be omitted.

10 The description of the invention is merely exemplary in nature and, thus, variations that do not depart from the gist of the invention are intended to be within the scope of the invention. Such variations are not to be regarded as a departure from the spirit and scope of the invention.